## INSTALLATION INSTRUCTIONS

(Pinch emptier, R-Net)

Please Read Before Starting!!!

It has been our experience that each installation is in some way unique. Please consider this set of instructions to be a general guide, some deviation will be necessary to meet your individual situation. We **strongly recommend** having the battery hookup completed by a person with electrical experience.

**BATTERY**: Please Note: this installation should only be done by a person familiar with the electronic components of the chair, and the chair function, such as the chair service technician.

- -Locate the R-Net power bus. Usually behind a panel located behind the chair backrest.
- 2. -Insert the R-Net connector end of the adapter harness, into the R-Net socket on the bus.
- 3. When you have attached the switch and run the cable back to the R-Net adapter, test by clicking the switch. An LED (if present on your version) should glow through the small aperture on the R-Net adapter, when the switch is depressed.

**SWITCH:** The switch box is usually mounted on the side of the joystick box.

- 1. (2 Button) -Find the most comfortable position for the user.
  - -Apply the Velcro strip to the switch box.
  - -Remove the protective sheet from the second side and press the box into place.
  - -Depending on the manufacture of the chair, it may be necessary to add shims or otherwise add stability to the switch box.
- 2. (1 Button) -Find the most comfortable position for the user.
  - -Clean this location with a mild detergent solution and dry thoroughly.
  - -Remove the plastic backing from the two sided foam adhesive patch and press the switch firmly in place.
- 3. -Secure the switch harness to the chair frame or existing cable bundle, with plastic ties, remembering to allow enough slack if the chair arm will swings out.
- 4. Plug the switch harness into the R-Net adapter. (colour coded blue)

## **LEG HARNESS**

1. -The leg harness plugs into the single connector on the main harness. This harness is attached to either of the leg support brackets, depending on which leg holds the leg bag. Allow enough extra wire so it can travel up the pant leg and connect to the emptier.

## **EMPTIER**

1. The emptier should be held in place by the emptier support band.

The leg bag outlet hose should be cut leaving enough hose for the 2 ended barbed fitting to be inserted, the pinch emptier hose is connected to the other barbed end.

Any excess slack in the hose can be adjusted by sliding the pinch emptier hose downward. Position the lower portion of the hose so that it is secured and concealed by the foot support heel strap.

Connect the electrical connector to the wire harness and test.

The emptier should now be ready to use.

Please remember that the pinch emptier will not function unless the silicone tubing is in positioned in the pinch mechanism.

## PLEASE READ THE MAINTINANCE INSTRUCTIONS PAGES

As your warrantee will be voided if you do not follow the daily shutdown procedure to the letter.!!!!